

Unscrew 3 OE bolts fastening bumper to radiator's beam. Fix threaded inserts, SD3007 to anertures n the radiator's heam Fix the skid plate's beam to mounted threaded inserts with

- bolts M 8x30 -(A). Mount bolts M 6x20 instead of OE bolts fastening bumper -(B).
- Insert threaded inserts SD3004 into the front axle beam
- apertures and screw bolts M 10x30 in them -(C). Put the rear part of the skid plate on mounted bolts; fix the front
- part of the skid plate to mounted (step 4) beam with bolts M 8x20 -(D) Tighten all screw joints.



