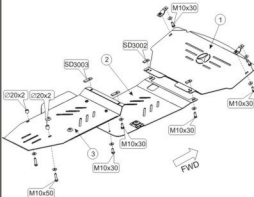


Mercedes-Benz ML

2007 -

13.1173

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1. Remove OE plastic duster.
2. Disassemble the skid plate to component parts.
3. Fix skid plate's corbels to OE fixing points, located on bumper's corbels.
4. Fix threaded inserts into the front axle beam apertures and screw bolts in them.
5. Fix element "1" to mounted elements.
6. Fix element "3" to regular apertures in the AT case supporting beam through bushings 20 x 25 mm (according to the scheme)
7. Fix the front part of element "3" to the transmission case supporting beam with bolts and threaded inserts
8. Fix element "2" under element "1" and join it with element "3"
9. Tighten all screw joints.



1 x Bushing



1 x Bushing



2 x -SD0002
2 x -SD0003



2 x Corbel



10 x M 10x30
2 x M 10x50



12 x 10