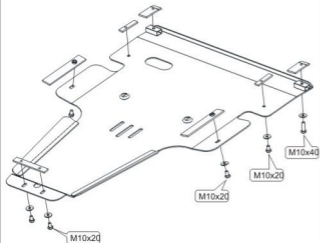


Mercedes Benz Vito 115D

Body: Years.: 2004-; V: 2.1
VIN:- WDF63970513027104 MT Type: 13.821



1. Disassemble the skid plate to component parts.
2. Fix threaded inserts with long tail (A) inside the bumper's beam
3. Fix threaded insert (B) inside the transmission case supporting beam.
4. Fix threaded insert (C) between steering arms supports.
5. Fix the skid plate to mounted threaded inserts (A) with bolts M 10x40.
6. Fix the rear part of the skid plate tho the threaded insert (B) with bolts M10x20.
7. Fix the middle part of the skid plate to the threaded insert (C) with bolts M 10x20.
8. Additionally fix the skid plate in point (D) with bolts M 10x20 and threaded inserts Sd3004.
9. Tighten all screw joints.

