

Installation manual Model: BMW 5ER Skid plate for: engine bay Article: 03.0285 Body type: E39 Years: 1996 - 2003 Engine type: 3,5; 4,0; M5

Engine bay and transmission elements skid plate has been designed and manufactured by LLC Metalloproduktsia. Product conforms to TOR 4591-001-25888788-2006 requirements. Product design is protected by model copyright certificates Ne89059, 15980, 15981, 15982, 15983, Patented in Russian Federation.

APPLICATION:

Protection of engine hav and transmission elements from mechanical deformation. Protection of engine bay and transmission elements from dust and damp.

INSTALLATION:

Engine bay and transmission elements skid plate has been designed particularly for a certain vehicle. It should be mounted according to the producer's installation instruction by a dedicated dealer or on certified service stations. The skid plate is fixed to regular apertures located on vehicle's body load-bearing elements. In case of correct installation the skid plate should not interfere with any vehicle's units and components.

- INSTALLATION MANUAL:
- Remove OF plastic duster.
- 2. Disassemble the skid plate to component parts Put the skid plate frame (1) under the bumper and fix it to bearing elements of arms fasteners with bolts M 10x30.
- and threaded inserts "1" -(A).
- 4. Fix the front part of the skid plate to mounted frame M 8x20 -(B).
- 5. Fix threaded insert "2" to the front axle beam.
- Fix the main part of the skid plate to the front part of the skid plate with bolts M 8x20 -(C) and to mounted threaded inserts (in rear) with bolts M 10x30 -(D). 7. Tighten all screw joints.

OPERATING CONDITIONS:

Engine bay and transmission elements skid plate has been designed to operate in conditions specified by vehicle's producer. Cases of crush or driving into obstacles at a speed should be excluded during exploitation. In case of head-on crush it is necessary to assure in absence of damages of vehicle's components and units and availability of

roadworthiness on certified service stations.

WARRANTY: Warranty period - 1 year.

WARRANTY TERMS:

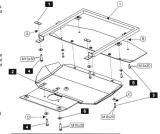
The skid plate should be installed on a vehicle with undamaged body and load-bearing elements (vehicle, which hads never been involved in road traffic accident):

There are no mechanical damages of the skid plate resulting from head-on crush. All requirements to skid plate inetallation chould be esticfied:

There are no mechanical damages of powder coating. Producer does not bear liability for damages caused to the vehicle, health and life of people in case of installation and exploitation terms violation. Producer has a right to introduce changes into the skid plate construction.



The Quality Management System of LLC Metalloproduktsia has been audited by Bureau Veritas Certification. and conforms to requirements of the ISO 9001:2008 standard.



LIST OF PARTS

NO.	NAME	QTY.	
1	Threaded insert	2	
2	Threaded insert	2	
3	Bolt M 8x20	7	
4	Bolt M 10x30	4	
5	Washer 8	7	
6	Washer 10	4	

Washer 10			4			
	Thread	M6x1.0		M8x1.25	M10x1.5	M12>
Tightening torque		9.8 Nm		24 0 Nm	47.0 Nm	81.0